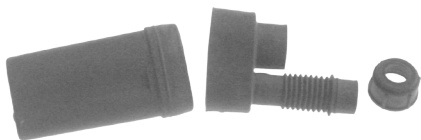


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Wetbits End Cap Wide installation instructions

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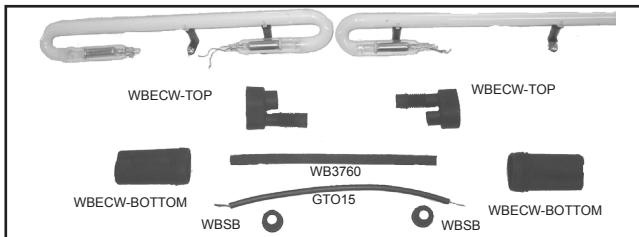


Fig.1 Exploded view of all necessary parts for a WETBITS End Cap Wide (WBECW) border tube installation with double back electrodes

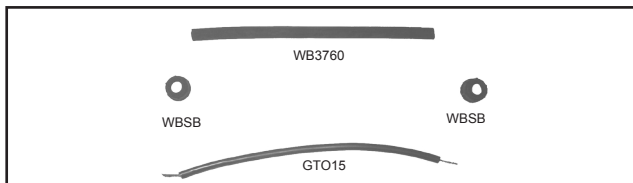


Fig.2 Cut 7" of WB3760 Sleeve and cut 8 1/2" of GTO15 cable

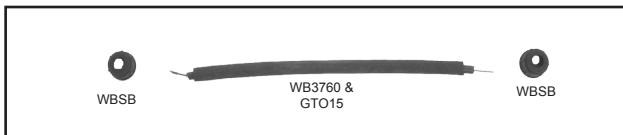


Fig.3 Insert the GTO15 cable inside the WB3760 sleeving

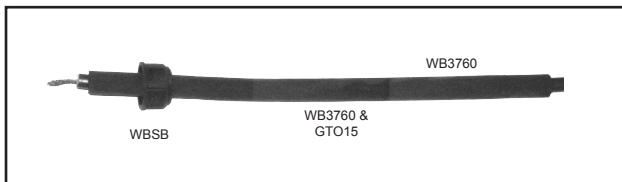


Fig.4 Slide one of the WBSB over the WB3760 sleeving

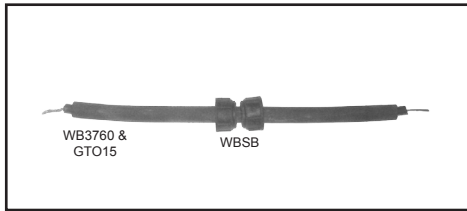


Fig.5 Slide the second WBSB in a matter to be able to have both bushing back to back as shown on the picture

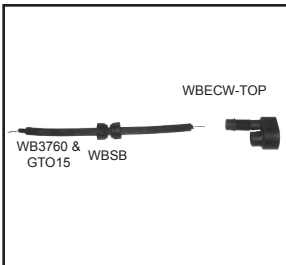


Fig.6 Slide the top part of the WBECW onto the WB3760 sleeving for a distance of 3"

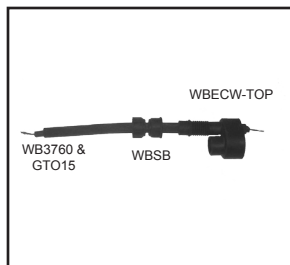


Fig.7 Slide the top part of the WBECW onto the WB3760 sleeving for a distance of 3"

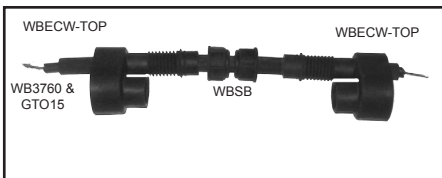


Fig.8 Slide the second top part of the WBECW onto the opposite side of the WB3760 sleeving

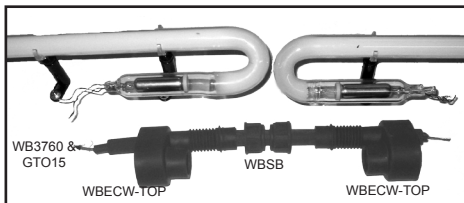


Fig.9 Align your assembly in front of the double back electrode

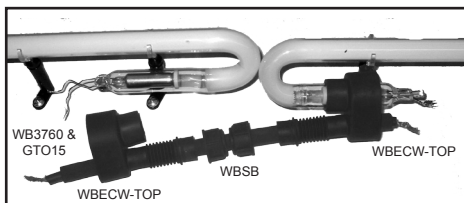


Fig.10 Slide the top part of one of the Wetbits End Cap Wide (WBECW) on the facing electrode until it reaches the ceramic collar

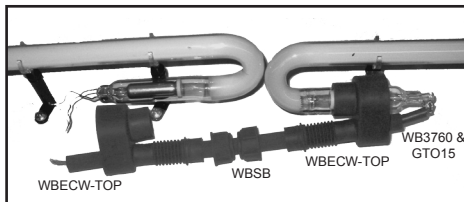


Fig.11 Make a 5 twist connection between the GTO cable and the electrode leads

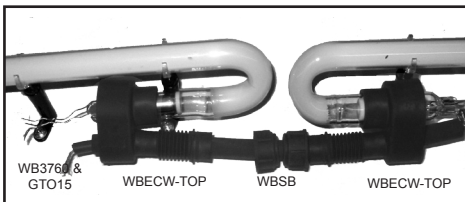


Fig.12 Slide the second top part of WBECW onto its facing electrode until it reaches the ceramic collar.

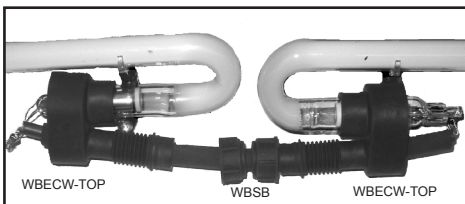


Fig.13 Make a 5 twist connection between the GTO cable and the electrode leads

⊗ NO TWIST

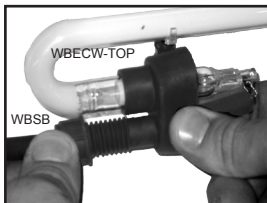


Fig.14 Slide the WBSB Wetbits sealing bushing over the end of the top part of the WBECW in order to seal the junction between the WB3760 sleeving and the WBECW wetbits end cap wide

⊗ WARNING! DO NOT TWIST ON THE BUSHING

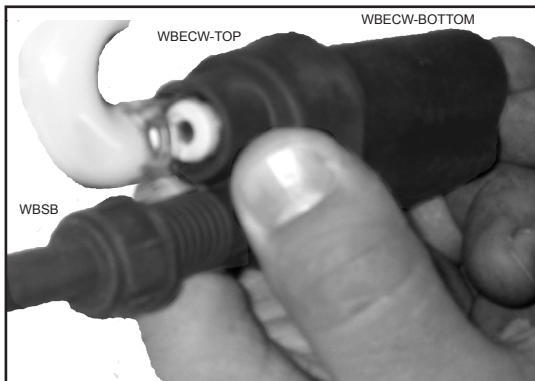


Fig.15 Slide the bottom part of the WBECW wetbits end cap wide over the connection you just made and into the top part of the end cap up the the first rib only



Fig.16 Position your hands and fingers as shown on the picture to insert the bottom part into the top part of the WBECW

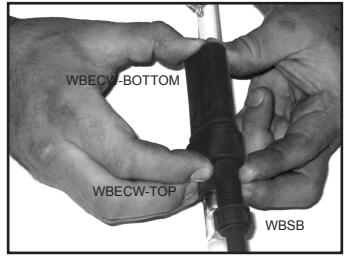
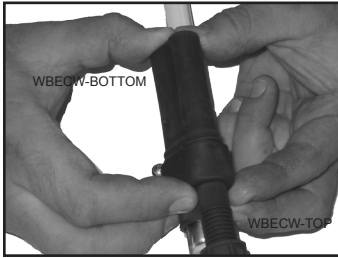


Fig.17 Placing your thumbs on the bottom part of the WBECW wetbits end cap wide, slightly push the cap forward into the top part until you hear the snap seal over the second rib of the cap

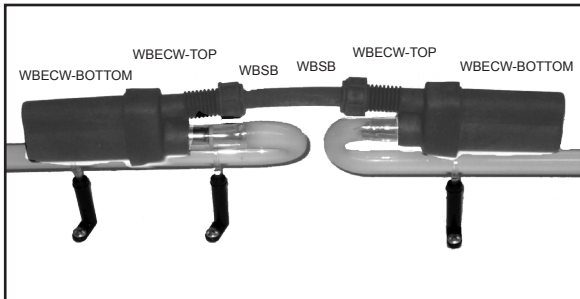


Fig.18 final assembly of the WBECW wetbits end cap wide